INTENATIONAL SEARCH REPORT

Internal Cal Application No
PCT/EP2004/053015

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B44C5/04 B32B29/06 D21H17/37 D21H27/26 E04F15/02 C08K3/04 C08L33/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 C08K E04F D21H B44C B32B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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Х	DE 34 46 632 A1 (THE MEAD CORP) 4 July 1985 (1985-07-04) page 5, line 1 - page 7, line 2 1-9,11-15		1,2,7,8, 10
X	DE 33 23 461 A1 (FORMICA CORP) 2 August 1984 (1984-08-02) claims 1,4,5 page 3, lines 12-25 page 7, line 25 - page 8, line examples 5,6	5 -/	1,2,4,5, 7
X Furt	ther documents are listed in the continuation of box C.	Patent family members are listed	n annex.
"A" docum consist and consist and consist and count which citatio "O" docum other "P" docum	ategories of cited documents: ment defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date ent which may throw doubts on priority claim(s) or in is cited to establish the publication date of another on or other special reason (as specified) ment referring to an oral disclosure, use, exhibition or means tent published prior to the international filing date but than the priority date claimed	"T" later document published after the integer or priority date and not in conflict with clied to understand the principle or the invention of the cannot of particular relevance; the cannot be considered novel or cannot involve an inventive step when the document of particular relevance; the cannot be considered to involve an indecument is combined with one or more ments, such combination being obvious the art. "8" document member of the same patent	the application but early underlying the state of the considered to cument is taken alone stained invention ventive step when the ore other such docu-us to a person skilled
Date of the	actual completion of the International search	Date of mailing of the international sea	ich report
1	14 March 2005	21/03/2005	
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (÷31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31-70) 340–3016	Authorized officer Lindner, T	

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C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	Table 100 100 100 100 100 100 100 100 100 10
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Х	US 4 472 474 A (GROSHEIM ET AL) 18 September 1984 (1984-09-18) column 3, lines 51-65; claims 1-9	1,2,4,5, 7
A	WO 02/079571 A (KRONOSPAN TECHNICAL COMPANY LTD; DOEHRING, DIETER; STUTZ, JOSEF) 10 October 2002 (2002-10-10) page 4, line 10 - page 7, line 24 page 12, lines 17-21 page 14, lines 10-14 claims 2,7,9,16-19	2-4,6, 8-10
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X	DE 71 02 181 U (ROEMMLER H GMBH) 22 April 1971 (1971-04-22) page 2, line 19 - page 3, line 4; claims 1-4; examples 1,2	1
A	US 4 784 908 A (UNGAR ET AL) 15 November 1988 (1988-11-15) column 1, line 11 - column 2, line 35 column 6, lines 10-52	1,3,7-10
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